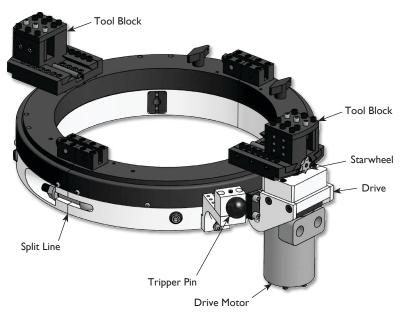
814LC CLAMSHELL LATHE

MACTECH PORTABLE MACHINING SOLUTIONS

Features

- Sever or simultaneous Sever/Bevel 8 to 14 inch diameter pipe.
- Cold cutting in hazardous environments.
- Exceptionally rigid, split-frame for precise on-site machining.
- Lightweight. low clearance design for easy handling in tight working spaces.
- Tool Holder accepts standard 3/4 or 1 inch tool bits.
- Air Caddy (air filter and oiler) included with air drive systems.
- Custom setups and drives available for your application.



814LC Clamshell Lathe Components

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Mactech 814LC Clamshell Lathe

Application Range

8 to 14 inch (203 to 356 mm) diameter pipe

Feed

Feed Mechanism: 7 point starwheel and tripper Feed Rate: .0035 inch (0.09 mm) per revolution

Drives

Air Drive

Air supply requirement: 100 cfm @100 psi (2.8 m³/min @ 6.9 bar)

Hydraulic Drive

HPU requirement: 10-15 gpm @ 1000 psi (38-57 lpm @ 69 bar) continuous pressure Hydraulic motor includes hose whips and quick-disconnects

Weights (includes tool blocks and motor)

Operating Weights

814LC Air Drive: 100 lbs. (45 kg) 814LC Hydraulic Drive: 104 lbs. (47 kg)

Shipping Weights (approximate) 814LC Air Drive: 189 lbs. (86 kg) 814LC Hydraulic Drive: 180 lbs. (82 kg)

Options

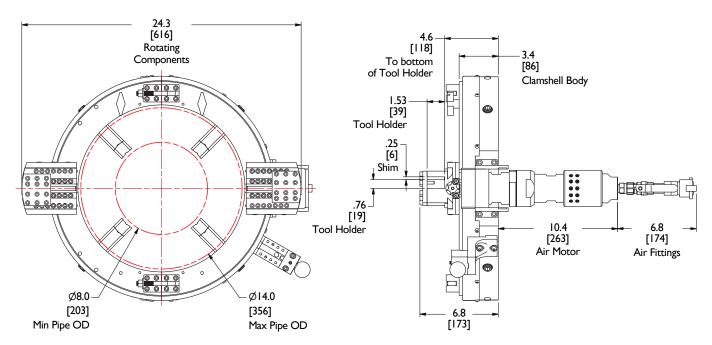
- Full line of tool bits
- · Right angle and reversible drives
- · Single Point machining attachment
- Axial Feed machining attachment
- Counterbore/Facing attachment
- · Hydraulic Power Unit



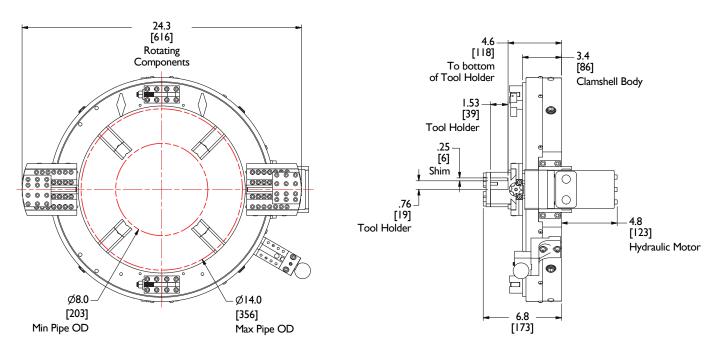
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814LC CLAMSHELL LATHE

MACTECH SOLUTIONS PORTABLE MACHINING



814LC with Air Drive



814LC with Hydraulic Drive



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